

New standards for productivity – for a sustainable competitive advantage

Efficient engineering – the basis for innovation

The Swiss company Solinaut provides engineering services and software development for automation solutions. In cooperation with Siemens and by using the TIA Portal (Totally Integrated Automation) the system integrator provided the company valuable benefits.

Programmers save a great deal of time in the development. For example, several parameters can be created in a single step when engineering in the TIA Portal and blocks can be saved in libraries. In this way, Solinaut can concentrate on the important aspects of clear and intuitive visualization in an automation solution.

The results are tailor-made solutions to meet the needs of end users. For one such company, the Altendorf cheese dairy, it has more than paid for itself.

"Overall, we saved a lot of time in develop-ment and became even more flexible in terms of engineering."

(Florian Ruegg, Solinaut GmbH)



Feast for the eyes - just like the cheese

Companies such as the Altendorf cheese dairy depend on automation due to the increasing global competition. One factor in this regard is to consistently make full use of the potential for optimization over the complete life cycle of a machine or plant. Specifically, this means less consumption of resources in production and to provide an operation intuitive enough that staff can concentrate on the quality of products.

This is why system integrator Solinaut developed a customized visualization concept for the Altendorf cheese dairy with decisive advantages:

- Enormously simplified process control for employees, including special panel screens with flowcharts
- Quick access to functions through slide-in and pop-up windows
- More control and easy maintenance with remote access

This investment in automation has already paid off. The time spent in daily production has practically been cut in half. The dairy now uses significantly less energy and water. Owner Erich Keller can look positively into the future.

Find out more: siemens.com/hmi-video-solinaut

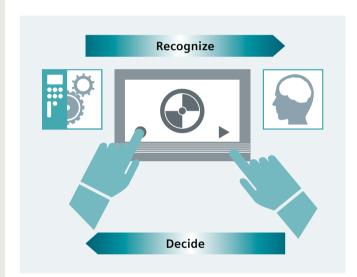
Find out more: siemens.com/hmi-video-altendorf



SIMATIC HMI - the sm@rt interface

HMI solutions are the only interface between man and machine. Optimal interaction between the two makes a valuable contribution in the following ways:

- Productivity means competitiveness
- Efficiency means cost savings
- Usability means time savings



Added value = More value!



Efficient engineering

Create your visualization faster and more easily than ever before!



Innovative design and operation

Make visualizing the calling card for your machine!



Brilliant HMI devices

Use the right HMI device for your application!



Safe and secure

Protect your investment, your know-how and ensure reliable operation!



Commissioning in the fast lane

Waste no time with testing and servicing!



Openness with PC-based

You and your applications remain flexible and independent!



SIMATIC HMI

Efficiency in machine-level operator control and monitoring

Equipment for monitoring and operator control is needed wherever people have to work with machinery and plants performing tasks A to Z. It is not difficult to find the right device for the specific task. The challenge is to find a solution that is future-proof and flexible, that can be integrated into higher-level networks, and that can also meet the ever-increasing demands for transparency and data provision.

SIMATIC HMI Panels have proven their value in many different applications in all industrial sectors over many years. The range of the systems in use is just as wide as that of the applications and technologies in the respective plants.

SIMATIC HMI Software in the TIA Portal – more than just a visualization software

From machine-level visualization all the way to the high-performance SCADA system, SIMATIC WinCC in the TIA Portal and its efficient tools covers the entire engineering and visualization software spectrum – integrated across all performance classes!

Basic HMI

SIMATIC WinCC Basic – the engineering software for simple solutions, optimized for control of the Basic Panels.

Advanced HMI Panel-based:

SIMATIC WinCC Comfort – the software for complex solutions with all HMI Panels.

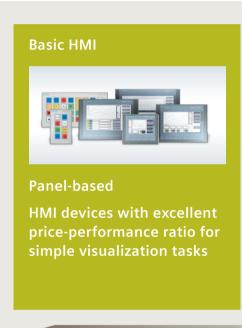
Advanced HMI PC-based:

SIMATIC WinCC Advanced – engineering and runtime software for simple single-user systems, especially on the machine level.

SCADA

SIMATIC WinCC Professional – engineering and runtime software for comprehensive multi-user systems and SCADA solutions in small and medium-sized plants.

Find out more: siemens.com/wincc







Panel-based

High-perform devices with venience for visualization

Low

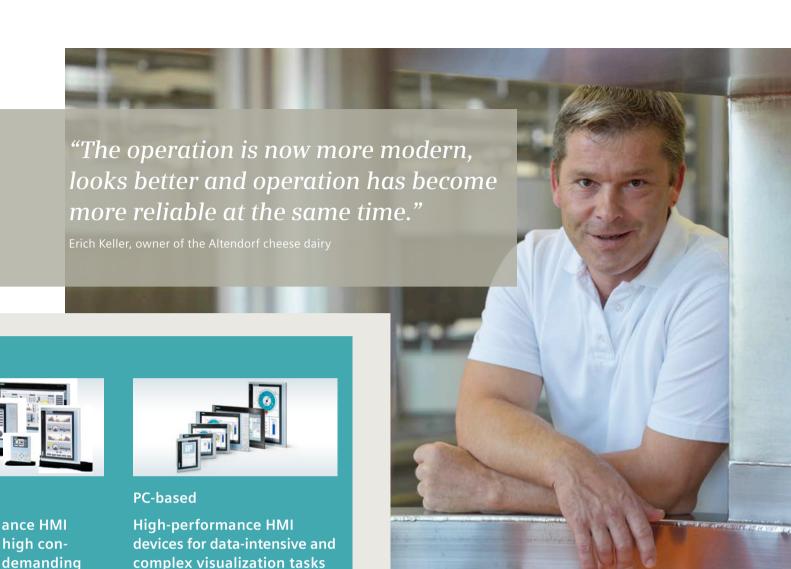
Application complexity &

For entry-level

Basic HMI is recommended for simple applications with a limited quantity scale and where the price-performance ratio is important in addition to a fast and intuitive operation. The devices offer a brilliant display quality and high-power visualization. This significantly facilitates the operation even of simple machines and equipment. Through turnkey and flexible solutions, you also save valuable time during installation and engineering.

Find out more:





system performance

tasks

High

For higher demands

If you are looking for a panel-based solution for more demanding applications with larger quantity scales, make a decision for Advanced HMI.

The user benefits from excellent functionality and a wide range of devices and applications, with key or touch operation. Both stationary and mobile solutions are available.

For very high-end solutions

If production places particularly high demands on the quantity and type of information that must be processed and documented, a PC-based system is recommended. It offers the appropriate options for sufficient storage space, processing power, and data connectivity.

The user can either opt for a centralized solution, in which the visualization and PC are a single unit, or for a decentralized solution with an industrial monitor as a thin client.

Find out more: siemens.com/advanced-hmi-panel

More on SCADA systems at: siemens.com/advanced-hmi-pc





SIMATIC Basic HMI

Economic realization of simple HMI tasks

SIMATIC HMI Key Panels

You can use the SIMATIC HMI KP8 / KP8F and KP32F key panels to quickly realize operator panels. Since they are prefabricated and ready for installation, you will save a lot of time and money setting them up.

A smart alternative to long-travel keys:

- Flexible installation and direct installation in the control cabinet (IP65)
- Buttons with LED backlighting (5 colors)
- Connection via PROFINET with integrated switch
- Digital I/Os for connecting key switches or lamps, for example
- Integrated safety functionality; fail-safe transmission of safety-related signals via PROFIsafe

SIMATIC HMI Basic Panels

Basic Panels are made for the cost-effective implementation of simple visualization tasks on the machine level. Their basic features and functionality as well as the especially attractive price make them perfect entry-level devices.

Beauty is simplicity:

- High-resolution, dimmable widescreen displays from 4" to 12" with 64,000 colors (also configurable for portrait format)
- Combined operation via touch screen and freely configurable keys
- USB connection for project transfer, data archiving, keyboard, mouse, etc.
- PROFIBUS or PROFINET versions for process communication

Your advantages at a glance

- Up to 60% less overhead for wiring and installation
- Direct connection of an emergency stop button or other fail-safe signals possible
- · Easy integration into the automation solution

Your advantages at a glance

- Highest usability through innovative graphical user interface
- Fast start-up and archivable data recording
- Perfect interaction with the S7-1200 basic controller

Find out more: siemens.com/key-panels

Find out more: siemens.com/basic-panels-2nd



Did you know?

To start smart and save money, we offer basic controllers – SIMATIC S7-1200 or LOGO!



Find out more: siemens.com/basic-panels-starter-kits

Devices for special requirements









SIPLUS

For simple automation tasks under extreme environmental conditions, special hardened SIPLUS versions are available offering increased operational reliability.

The standard for extreme conditions:

- Corrosive gas resistance to chemical, biological and mechanically active substances and salt mist
- 100% dewing and ice formation allowed
- Extended temperature range (-40 to +70 °C)
- Installation altitudes of -1,000 to +5,000 meters

Your advantages at a glance

- Continuous operation even in rough conditions
- Reduced production downtime and performance degradation
- · High degree of investment security

Find out more: siemens.com/siplus-extreme

"In our company where, in effect, a single person does all the engineering, we notice the excellent support provided by the TIA Portal."

(Markus Achermann. Managing Director of AC Schwimmbadtechnik)

The company, based in Hochdorf near Lucerne Switzerland, designs and builds exclusive swimming pools and jacuzzis. Their customers are private clients, architects, as well as operators of hotels or campsites.

AC Schwimmbadtechnik is using a new operating concept to simplify the control and water treatment of private swimming pools with the aid of S7-1200 controllers and Basic Panels.

The Basic package replaces the previous solution that had several LEDs and push buttons, so now there is only one panel for all messages and information. This allows even non-specialists or private users to operate their water treatment very easily and to instantly know what to do.

Such an integrated solution offered many advantages for AC Schwimmbadtechnik as well. A relatively small company often lacks the resources to have in-house know-how for a variety of systems. Standard software significantly reduces the work involved.



Find out more: siemens.com/hmi-reference-ac



SIMALIC Advanced HMI

Realization of demanding, complex HMI tasks with a high level of convenience

SIMATIC HMI Comfort Panels

SIMATIC HMI Comfort Panels are designed for implementation of high-performance visualization applications on the machine-level. High performance, functionality and numerous integrated interfaces offer the greatest convenience in high-end applications.

Convenience without compromise:

- Brilliant, stepless dimmable widescreen displays from 4" to 22" with 16 million colors (configurable for portrait format)
- Touch or key operation and viewing angles of up to 170°
- Integrated system card for automatic backups
- Power management on the machine, even with PROFlenergy
- Perfect interaction with the advanced controller SIMATIC S7-1500

SIMATIC HMI Mobile Panels

Take power and safety directly in your hands. When it comes to high-end mobile applications, opt for mobile panels. These are also for fail-safe machines and widely distributed plants.

Safe and secure:

- Brilliant, stepless dimmable widescreen displays with 4", 7" or 9" and 16 million colors
- Location identification via terminal box
- Comprehensive, integrated solutions with Safety Integrated
- Flexible evaluation of the safety switch elements, for example, via fail-safe S7 controllers
- Unique illuminated emergency stop button with PROFIsafe

Your advantages at a glance

- Wide range of products, continuously scalable
- Flexibility thanks as standard functionality (including VB scripts and various viewers for system documentation and websites)
- · Maximum data security, also in case of service

Your advantages at a glance

- Highly ergonomic, combined with industrial design
- Space-saving and flexible in connection and installation
- Unique integration in safety applications

Find out more: siemens.com/comfort-panels

Find out more: siemens.com/mobile-panels



Did you know?

To start smart and save money, we offer starter kits with Comfort Panel, SIMATIC WinCC Comfort and accessories!



Find out more: siemens.com/comfort-panels-starter-kits

Devices for special requirements



Outdoor Panels

The outdoor panels are specifically designed for outdoor use and certified for numerous industries. They are extremely robust, readable in all lighting conditions, and safe to use.

"Convenience" for any use outdoors:

- Extreme application ranges from $-30~^{\circ}\text{C}$ to $+60~^{\circ}\text{C}$ at an elevation of 3,000 meters
- IP66-protected front panel with high UV resistance
- Glare-free daylight-readable display with automatic brightness control
- High vibration and shock resistance



Further versions available:







PRO INOX

SIPLUS

Find out more: siemens.com/comfort-outdoor

"The visualization fulfills all of our needs: colors, pop-up and slide-in windows. Everything works and looks great."

Jörg Koziol, Project Manager at Sesitec

The name Sesitec has become synonymous with the aquatic sports scene. The company has been developing water ski and wakeboard parks since 1992, both for amateur athletes as well as for professional tournaments. Over 320 installations have already been set up worldwide. Sesitec is considered the market leader within the segment.

The most important asset for these parks is the fun factor, not only for the visitors. The park operators also want to have fun operating the facilities. The control unit plays a pivotal role here. A large, clearly structured display is important, also that it is able to withstand harsh outdoor conditions, including heat, extreme lighting conditions, moisture, vibrations and, particularly during the summer, hand lotion!

In the end, an HMI Comfort Outdoor Panel was selected, which proved to be a perfect fit. No matter the sun's angle or intensity: The operator always has a good view of everything on the bright, contrasting display. With the appropriate engineering, additional processes such as the cross-examination of tickets can also be integrated into the visualization. As a result, the overall operation has become more customer-friendly and transparent. That also means: more attention for each individual customer.



Find out more: siemens.com/hmi-video-turncable





SIMATIC Advanced HMI

Efficient realization of even the most demanding and complex HMI tasks

SIMATIC Industry Panel PCs

The most complex visualization and control tasks can be realized centrally on the machine with extremely compact industrial panel PCs. From embedded to the high-end industrial PCs, you can find optimum solution in our portfolio — to meet the many requirements of your automation system.

Greater emphasis on individuality:

- Brilliant widescreen displays from 7" to 22" with innovative single- or multi-touch technology
- High-performance processors and fast, robust mass storage (SSD, CFast)
- A variety of interfaces and configurations
- High quality and serviceability

SIMATIC IFP and SIMATIC ITC

Siemens has two innovative options for distributed control concepts. SIMATIC industrial monitors and thin clients are used as desktop devices for control centers, as built-in devices for operator panels or as PC-based visualization and control solutions in which the control unit is operated separately.

Much more than just an industrial monitor!

- Brilliant widescreen displays from 12" to 22" with single- (ITC) or multi-touch technology (IFP) and fast response times
- For installation or support arm / pedestal mounting (IP65)
- For the industrial 24-hour use
- Detached placement via DisplayPort / DVI, USB or Ethernet (ITC)

Your advantages at a glance

- Processing large amounts of data quickly
- Flexible configuration and expansion
- High data security and system availability in continuous operation

Your advantages at a glance

- High system availability ensured
- Universal application: 15m / 30m / unlimited
- Very user-friendly with gesture and multi-touch operation

Find out more: siemens.com/simatic-ipc

Find out more:

siemens.com/simatic-ifp and siemens.com/simatic-itc





Devices for special requirements



SIMATIC PRO – for all-round protection The HMI PROtected system allows you to specifically configure all-round, IP65protected HMI devices for your individual applications and machines. Selecting the appropriate HMI device in the necessary

performance class and size, configurating needed expansions and installing the customized product directly on the machine is extremely easy.

Advantages at a glance

- Continuously scalable for performance class and size
- Individually configurable expansions and installation
- Attractive operator control solutions, winner of the IF Design Award 2017

Find out more: siemens.com/simatic-hmi-pro



INOX – for hygienic production These tested stainless steel devices offer safety and cleanliness for hygienic applications in the field of pharmaceuticals, fine chemicals and the food and beverages industry. Their smooth, splinter-proof

surface with degree of protection IP66K is easy to clean and liquids run off quickly.



EX – for genuinely hard cases
The HMI devices for hazardous areas can
be used in zones 1/21 and 2/22 without
implementing special measures, such as
costly enclosures or additional certifications. This also applies to the chemical,

oil/gas or shipbuilding industries.

Find out more: siemens.com/inox-hmi-devices siemens.com/simatic-hmi-ex "The user-friendliness of our machines is an important factor for our customers. It's an area where we can now score even more points."

Stefan Müller, Hans Weber Maschinenfabrik GmbH

The Hans Weber Maschinenfabrik GmbH located in Kronach, Germany has been in business for over 100 years. The company has always been a manufacturer of automatic grinding machines, both for metals as well as for wood. Its industrial wood-processing machines can be found in the most complex areas of application.

To maintain a decisive advantage over other competitors, the company particularly focuses its efforts on the quality and efficiency of its products. This is achieved through the use of innovative technologies such as contact-free workpiece detection and the proprietary CBF sanding technology.

The company not only stresses that the sanding results be perfect, but also the workmanship of the machines themselves. The more superior the quality of the product, the more important the design of the machines becomes. These days, that includes intuitive touch screen control. For its WEBER i-Touch control concept, a SIMATIC HMI PRO Comfort Panel was therefore chosen.

The sophisticated design underscores the quality work-manship of the machine components. Combined with a matching extension unit, it greatly simplifies the work at the machine. More than ever before, the machine has become a showcase for the client.



Find out more: siemens.com/hmi-video-weber

Did you know?

Wherever your specific needs are not fully met by our standard equipment, Customized Automation provides the perfect solution. For example, we offer custom front panels that are available in a few days, even in small quantities.



Find out more:

Smart remote control and monitoring

With the SIMATIC WinCC Sm@rtClient app (for Android and iOS), you get mobile remote operating and monitoring on your smartphone or tablet. You are thus informed at all times and can react accordingly even when you are not on-site. This innovative, web-based solution is also possible overarching SCADA applications with WinCC Professional.

Global service of machines and plants



Find out more: siemens.com/wincc-smart-client

Innovation in design and operation – glass front with multi-touch

The Industrial Flat Panels and some Panel PCs from Siemens support fast operation by means of intuitive gestures. This makes your visualization solutions become even more innovative and efficient.



More touch with multi-touch:

- Projected capacitive touch technology with simultaneous detection of 5 fingers
- Automatic detection of inadvertent contacts, e.g. with palm, drops, dirt etc.
- Anti-reflective glass front, scratch-resistant and chemical resistant
- Contrasting and sharp image display
- Approvals for various industries (e.g. shipbuilding or hazardous areas)

Find out more: siemens.com/hmi-multitouch

The system solution for optimizing production PC-based SIMATIC HMI/SCADA systems and SIMATIC industrial PCs form a high-performance and reliable platform for the acquisition, evaluation and visualization of data. The coordinated and certified package of hardware and software offers the highest quality in all areas.

Find out more: siemens.com/scada-ipc



The top 3 tools for your optimum HMI solution







Technology overview

SIMATIC Basic HMI:

SIMATIC HMI Key Panels







Devices	for	special	
requirer			

Outdoor for the outdoor area



Extremely robust HMI panels with IP66 for the outdoor area and designed for numerous industries.

siemens.com/comfort-outdoor

PRO – for all-round protection

IP65

All-round IP65 protected devices

enclosure type 4X/12 for flexible mounting on the support arm or stand

siemens.com/ip65-hmi-geraete

INOX – for hygienic production



Certified stainless steel devices (IP66K) for safety and cleanliness in the hygienic area.

siemens.com/inox-hmi-geraete

SIPLUS - the standard xtremextreme conditions



Specially hardened versions for increased operational reliability under extreme conditions.

siemens.com/siplus-extreme

EX – for genuinely hard cases



HMI devices that can be used directly in hazardous areas (zone 2/22). 8)

siemens.com/simatic-hmi-ex

	KP8 PN	KP8F PN	KP32F PN
Type of operation			
Function keys (programmable)	8	8	32
Output type			
LED colour modes	5 (green, red, yellow, blue, wh	ite)	
Typical service life			
Short-stroke keys (in number of switching cycles)	1,500,000		
Light-emitting diodes (ON period in %)	100%		
Interfaces			
Digital inputs / outputs 1)	8	8	16
Fail-safe inputs SIL 2/SIL 3	-1-	1/2	2/4
PROFINET with integrated switch	2	2	2
Functionality			
Push button and lamp test	•		
Degree of protection			
Front / rear	IP65/IP20		
Anschluss zur Steuerung			

Engineering software

SIMATIC S7, WinAC

SIMATIC S5

SINUMERIK

SIMOTION

STEP 7 V5.5 or STEP 7 Basic V11 and higher or third-party systems (GSD, GSD-ML) Configuration

Portrait or landscape format

Ambient conditions Mounting position

Max. permissible angle of inclination	+/-30
without forced ventilation (in °)	

Max. relative humidity (in %) <90

Temperature Operation

Operation
(max. angle of inclination) in °C

(vertical installation) in °C

Dimensions

Enclosure front (W x H in mm)	
Installation cutout / device of	depth

 $(W \times H / D \text{ in mm})$

98 x 155

0...+55

0...+45

S7-1200 S7-1500

S7-300

S7-400

68 x 129/49

68 x 129/49

98 x 155

0 ... +55

0...+45

S7-1200²⁾

S7-1500²⁾

S7-300 (F)

S7-400 (F)

275 x 135/39

6AV3688-3EH47-0AX0

295 x 155

0 ... +55

0...+45

Article No.*) 6AV3688-3AY36-0AX0 6AV3688-3AF37-0AX0

^{*)} You can find current ordering data and terms and conditions of sales and delivery in the Catalog ST 80/ST PC and on the Internet at www.siemens.com/industrymall



inexpensive realization of simple HMI tasks **SIMATIC HMI Basic Panels** 2nd Generation 2nd Generation 2nd Generation 2nd Generation KTP400 Basic KTP700 Basic DP KTP700 Basic KTP900 Basic KTP1200 Basic DP KTP1200 Basic KP300 Basic mono PN KP400 Basic color PN Type of operation 3,6" Key 4" Key 4" Touch + Key 7" Touch + Key 9" Touch + Key 12" Touch + Key FSTN-LCD Black&White Display Widescreen TFT, 65k colors, LED backlighting Widescreen TFT Size (in inches) 7" 9" 4,3" 12,1" 3,6" 4,3" Resolution (W x H in pixels) 480 x 272 800 x 480 800 x 480 1,280 x 800 240 x 80 480 x 272 MTBF 5) backlighting 20,000 20,000 20,000 20,000 50,000 (in h) Front dimensions (in mm) 141 x 116 214 x 158 267 x 182 330 x 245 165 x 97 150 x 186 Touch screen and tactile keys Tactile keys Operator controls Function keys (programmable) / 8/-10/-10/• 8/• 41-81system keys **Usable memory** User memory 10 MB 10 MB 10 MB 10 MB 1 MB -/40 KB Memory for options / recipes 4) -/256 KB -/256 KB -/256 KB -/256 KB Alarm buffer Interfaces Serial/MPI/PROFIBUS DP/ • 3) / • / • / -• 3) / • / • / --1-1-1• -1-1-1• -1-1-1 • PROFINET (Ethernet) -1-1-1• -1-1-1• USB-Host/USB-Device 1/-1/-1/-1/-Slot for CF/Multimedia/SD -1-1--1-1--1-1--1-1--1-1-Functionality (when configured with WinCC TIA Portal) Signaling system (number of messages / 1,000/32 1.000/32 1.000/32 200/32 1,000/32 message classes) Prozess pictures 250 250 250 250 50 800 800 800 800 250 Tags 500 Vector graphics • / f(t) Bar charts / trend diagrams **Faceplates** Recipes 50 50 50 50 5 Archiving / Visual Basic scripts • / -• / -• / -• / --1-PG functions **Connection to PLC** SIMATIC S7/SIMATIC WinAC • / • • / • • / • • / • • / • • 6) / • • 6) / • • 6) / • • 6) / • SINI IMERIK / SIMOTION -1-Allen Bradley / Mitsubishi •/• • / • • / • •/• • / • Modicon / Omron • / -• / -• / -**Engineering software** Configuration WinCC Basic V13 or WinCC Basic V13 or WinCC Basic V13 or WinCC Basic V13 or WinCC Basic V11 or higher higher higher higher higher Options, application Sm@rtServer/Audit/Logon (V15.1 • (abV14orhigher)/-/-• (abV14orhigher)/-/-• (abV14orhigher)/-/-• (abV14orhigher)/-/--1-1or higher) OPC-Server/HTML-Browser -/• Article No.*) 6AV2123-2DB03-0AX0 6AV2123-2GA03-0AX0 6AV2123-2JB03-0AX0 6AV2123-2MA03-0AX0 6AV6647-0AH11-3AX0 6AV6647-0AJ11-3AX0 6AV2123-2GB03-0AX0 6AV2123-2MR03-0AX0

⁴⁾ Integrated Flash, expandable via memory card



¹⁾ Freely configurable 2)

²⁾ F-Safety, if supported by CPUs

³⁾ RS232 with adapter

Technology overview

SIMATIC Advanced HMI, Panel-based:

SIMATIC HMI Comfort Panels











	1000000			1/2	
	KTP400 Comfort KP400 Comfort	TP700 Comfort KP700 Comfort	TP900 Comfort KP900 Comfort	TP1200 Comfort KP1200 Comfort	TP1500 Comfort ⁷⁾ KP1500 Comfort
Type of operation	4" Touch + Key 4" Key	7" Touch 7" Key	9" Touch 9" Key	12" Touch 12" Key	15" Touch 15" Key
Display			Widescreen TF1	, 16 million colors, LED bac	cklighting
Size (in inches)	4,3"	7"	9"	12,1"	15,4"
Resolution (W x H in pixels)	480 x 272	800 x 480	800 x 480	1,280 x 800	1,280 x 800
MTBF 5) backlighting (in h)	80,000	80,000	80,000	80,000	80,000
Front dimensions (in mm)	140 x 116 152 x 188	214 x 158 308 x 204	274 x 190 362 x 230	330 x 241 454 x 289	415 x 310 483 x 310
Operator controls	Touch screen or tactile keys	Touch screen or tactile keysn			
Function keys (programmable) / system keys	4 (with LED) / - 8 (with LED) / •	-/- 24 (with LED)/•	-/- 26 (with LED)/•	-/- 34 (with LED)/•	-/- 36 (with LED)/•
Usable memory					
User memory	4 MB	12 MB	12 MB	12 MB	24 MB
Memory for options / recipes 4)	4 MB/512 KB	12 MB/2 MB	12 MB/2 MB	12 MB/2 MB	24 MB/4 MB
Alarm buffer	•	•	•	•	•
Interfaces					
Serial/MPI/PROFIBUS DP/ PROFINET (Ethernet)	• 3) / • / • / 1	• 3) / • / • / 2	• 3) / • / • / 2	• 3) / • / • / 2	• 3) / • / • / 3
USB-Host/USB-Device	1/1	2/1	2/1	2/1	2/1
Slot for CF/Multimedia/SD	-/•/•	-1•1•	-1•1•	-1•1•	-1•1•
Functionality (when configured with WinCC TIA Portal)					
Signaling system (number of messages <i>l</i> message classes)	2,000/32	4,000/32	4,000/32	4,000/32	6,000/32
Prozess pictures	500	500	500	500	750
Tags	1,024	2,048	2,048	2,048	4,096
Vector graphics	•	•	•	•	•
Bar charts / trend diagrams	• / f(t), f(x)				
Faceplates	•	•	•	•	•
Recipes	100	300	300	300	500
Archiving / Visual Basic scripts	• / •	•/•	•/•	• / •	• / •
PG functions				STATUS / CONTROL	, diagnostics viewer
Connection to PLC					
SIMATIC S7/SIMATIC WinAC	•/•	•/•	•/•	• / •	• / •
SINUMERIK/SIMOTION	•1•	• / •	•/•	•/•	• / •
Allen Bradley/Mitsubishi	• / •	•/•	•/•	• / •	• / •
Modicon / Omron	• •	• / •	• / •	•/•	• / •
Engineering software					
Configuration	WinCC Comfort V11 or higher	WinCC Comfort V14 SP1or higher			
Options, application					
Sm@rtServer/Audit/Logon (V15.1 or higher)	• • •	• • •	•/•/•	•/•/•	• • •
OPC-Server / HTML-Browser	• / •	•/•	• / •	•/•	• / •
Article No.*)	6AV2124-2DC01-0AX0 6AV2124-1DC01-0AX0	6AV2124-0GC01-0AX0 6AV2124-1GC01-0AX0	6AV2124-0JC01-0AX0 6AV2124-1JC01-0AX0	6AV2124-0MC01-0AX0 6AV2124-1MC01-0AX0	6AV2124-0QC02-0AX1 6AV2124-1QC02-0AX1

⁵⁾ Reduction of brightness by 50%, can be extended by dimming and PROFlenergy,



implement complex HMI tasks with a high level of user convenience **SIMATIC HMI Mobile Panels** 2nd Generation 2nd Generation 2nd Generation TP1900 Comfort **TP2200 Comfort** KTP400F Mobile KTP700 Mobile KTP700F Mobile KTP900 Mobile KTP900F Mobile 19" Touch 22" Touch 4" Touch + Key 7" Touch + Key 9" Touch + Key Widescreen TFT, 16 million colors, LED backlighting 18,5" 21,5" 4,3" 7" 1,366 x 768 1,920 x 1,080 480 x 272 800 x 480 800 x 480 50,000 50,000 50,000 30,000 50,000 483 x 337 560 x 380 194 x 166 248 x 172 307 x 201 248 x 195 307 x 224 Touch screen Touch screen Touch screen Touch screen Touch screen and tactile keys and tactile keys and tactile keys -1--1-4 (with LED)/-8 (with LED) /-10 (with LED)/-24 MB 24 MB 4 MB 12 MB 12 MB 24 MB/4 MB 24 MB/4 MB 4 MB/512 KB 12 MB/2 MB 12 MB/2 MB • 3) / • / • / 3 • 3) / • / • / 3 -/-/-/1 -I - I - I 1-/-/-/1 2/1 1/-1/-2/1 1/--1•1• -1•1• -1•1• -1•1• -1•1• 6,000/32 6,000/32 2,000/32 4,000/32 4,000/32 750 750 500 500 500 4,096 4,096 1,024 2,048 2,048 • / f(t), f(x) 500 500 100 300 300 •/• • / • •/• •/• STATUS / CONTROL, diagnostics viewer • / • • / • • / • • | • •/• •/• • / • • / • ./. ./. • / • • / • • / • •/• • / • •/• • | • •/• • / • WinCC Comfort V14 SP1 WinCC Comfort V14 SP1 WinCC Comfort V13 SP1 WinCC Comfort V13 SP1 WinCC Comfort V13 SP1 or higher or higher or higher or higher or higher • / • / • • | • | • • | • | • •/•/• • | • | • • / • • / • • / • •/• •/• 6AV2125-2GB03-0AX0 6AV2125-2GB23-0AX0 6AV2125-2JB03-0AX0 6AV2125-2JB23-0AX0 6AV2124-0UC02-0AX1 6AV2124-0XC02-0AX1 6AV2125-2DB23-0AX0 8) Panel PC EX and ThinClient EX for Zone 1/21 6) KNo access to NCK Data, 7) Memory, scope of functions and quantity structures as for TP1200,

^{□ &}gt;N∧>

SIMATIC IPC277E







General features	Panel PC, 7" Touch	Panel PC, 9" Touch	Panel PC, 12" Touch or Multitouch
Resolution in pixels (widescreen)	(800 x 480)	(800 x 480)	(1,280 x 800)
Processor		on N2807 (2C/2T, 1,58 (2.16) GHz, on N2930 (4C/4T, 1,83 (2.16) GHz,	
Main memory	2	GB, 4GB or 8GB; 512 KByte NVRAN	1 optional
Free expansion slots		-	
Operating systems (preinstalled and activated)		ed Standard 7 (E/P), 32 Bit/64 Bit; Vit/64 Bit; Windows 10 IoT Enterprise	
Packages / bundles	Packages with WinCC RT Advanced, WinCC V7 and WinAC RTX (F)/ Bundles/Windows 10 Enterprise		
Power supply / temporary voltage interruption		DC 24 V; 20.4 - 28.8 V; isolated / ma (according to NAMUR); On/Off s	
MTBF backlighting		up to 80,000) h ⁷⁾ ; dimmable from 0 to 100%
Drives			
Mass storage		CFast up to 16 GB (accessible from 6 SD 240 / 480 GB; HDD 320 GB (IPC2	
Optical drives		-	
Interfaces			
Fieldbus		PROFINET RT over Ethernet	
Ethernet		2 x 10/100/1000 Mbps (RJ45); te	eaming
USB	Rear: 1 x USB 3	.0, 2 x USB 2.0	Rear: 1 x USB 3.0, 3 x USB 2.0
Serial / parallel	1:	x RS232/RS485/RS422 can be selec	ted in BIOS
Graphics interface		1 x DisplayPort	
Monitoring / diagnostics functions			
Basic functionality		erature; watchdog; HDD; CFast; SSD, locally by means of SIMATIC IPC Dia	
Advanced functions	maintena	ring: Operating hours counter for p nce mode, networking (LAN), SNMP ally by means of SIMATIC IPC DiagM	and OPC interface
Remote access		-	
Ambient conditions			
Degree of protection / EMC	IP65 (fro	nt)/EN 55022A; EN 61000-6-4; EN	61000-6-2; FCC A
Vibration during operation 5)	10 - 58 Hz: 0,0375 mm	; 58 - 200 Hz: 9,8 m/s² (approx. 1 <i>g</i>)	when operated with CFast/SSD
Shock load during operation 6)	50 m/s²;	30 ms (approx. $5 g$) when operated	d with CFast / SSD
Relative humidity 8)		5 bis 85 % at 25 °C (no condensa	ation)
Ambient temperature in continuous operation at full processor performance		0 - 50°C	
Certification / EU directives	CE; cULus (508); for Singletoucl	n 7"/9"/12" ²⁾ for Multitouch 12"/15"/ ST: shipbuilding approvals	19" available soon + WEEE / RoHS, C-Tick;
Dimensions			

 $^{1)}\,\text{MUI}$ (multi-language user interface); 5 languages (ENG, GER, FR, SP, IT) 18

Operator panel (W x H) single-touch Operator panel (W x H) multitouch

Article No.*)

Installation dimensions (W x H) single-touch

Installation dimensions (W x H) multitouch

²⁾ GL, LRS, BV, DNV, ABS, Class NK

274 x 190 mm

251 x 166 x 71 mm

6AV7882-0B..0-...0

3) Optionally with daylight display

4) Panel PC only

330 x 241 mm 315 x 227 mm

310 x 221 x 66 mm

299 x 211 x 76 mm

6AV7882-0C/6AV7882-0H



214 x 158 mm

197 x 141 x 71 mm

6AV7882-0A..0-...0

efficient realization of even the most demanding and complex HMI tasks

SIMATIC Panel-PCs

SIMATIC IPC277E





Panel PC, 15" Touch or Multitouch

Panel PC, 19" Touch or Multitouch

T (1,280 x800), MT (1,366 x 768)

 $(1,366 \times 768)$

Intel Celeron N2807 (2C/2T, 1,58 (2.16) GHz, 1 MB cache, VT-x); Intel Celeron N2930 (4C/4T, 1,83 (2.16) GHz, 2 MB cache, VT-x)

2GB, 4GB or 8GB; 512 KByte NVRAM optional

_

Windows Embedded Standard 7 (E/P), 32 Bit/64 Bit; Windows 7 Ultimate, MUI¹⁾, 32 Bit/64 Bit; Windows 10 IoT Enterprise, 64 Bit, MUI

Packages with WinCC RT Advanced, WinCC V7 and WinAC RTX (F) / Bundles / Windows 10 Enterprise

DC 24 V; 20.4 - 28.8 V; isolated / max. 10 ms (according to NAMUR); On/Off switch

up to 50,000 h⁷⁾

CFast up to 16 GB (accessible from outside); SSD 240 / 480 GB; HDD 320 GB (IPC227E only)

-

PROFINET RT over Ethernet

2 x 10/100/1000 Mbps (RJ45); teaming

Rear: 1 x USB 3.0, 3 x USB 2.0; front: USB 2.0 (with single touch)

1 x RS232/RS485/RS422 can be selected in BIOS

1 x DisplayPort

Temperature; watchdog; HDD; CFast; SSD; CMOS battery (alarm locally by means of SIMATIC IPC DiagBase software)

System monitoring: Operating hours counter for preventive maintenance, maintenance mode, networking (LAN), SNMP and OPC interface (optionally by means of SIMATIC IPC DiagMonitor software)

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IP65 (front)/EN 55022A; EN 61000-6-4; EN 61000-6-2; FCC A

10 - 58 Hz: 0,0375 mm; 58 - 200 Hz: 9,8 m/s² (approx. 1 g) when operated with CFast/SSD

50 m/s²; 30 ms (approx. 5 g) when operated with CFast/SSD

5 bis 85% at 25 °C (no condensation)

0 - 45°C

CE; cULus (508); for Singletouch 7"/9"/12"²⁾ for Multitouch 12"/15"/19" available soon + WEEE/ROHS, C-Tick; ST: shipbuilding approvals

415 x 310 mm 398 x 257 mm 396 x 291 x 76 mm

nm 483 x 337 mm nm 464 x 294 mm

382 x 241 x 76 mm 6AV7882-0D/6AV7882-0F 465 x 319 x 76 mm 448 x 278 x 76 mm 6AV7882-0E/6AV7882-0G SIMATIC IPC377E



Panel PC, 12", 15" or 19" Touch

12" (1,280 x 800); 15" und 19" (1,366 x 768)

Intel Celeron Quad Core N3160 (4C/4T, 1.6 GHz, up to 2.24 GHz, 2 MB cache)

4 GB DDR3L-1600 (up to 8 GB supported) 4 GB, 8 GB, DDR3L - 1600

1 x mPCle (half-size); mounting location for 1 x mSATA (full-size)

Windows 7 Ultimate (64 Bit) MUI ¹⁾ Windows 10 Enterprise LTSB 2016 (64 BIT) MUI

Packages with WinCC V7; WinCC RT Advanced

DC 24 V, 20.4 10 28.8 V/max. 10 ms

up to 50,000 h; dimmable from 0 to 100%

HDD 500 GB

-

2 x 10 / 100 / 1000 Mbps (RJ45); teaming capability

2 x USB 3.0; 2 x USB 2.0

2 x RS232; 2 x RS232/485/422 selectable in BIOS

1 x DisplayPort, 1 x VGA

Front-LEDs for POWER and HDD

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IP65 front, IP40 rear \emph{I} protection class I acc. to IEC 61140

0.5 g, for wall mounting with HDD

1 g, with HDD

5 - 85% at 30°C (no condensation)

0 - 40 °C (with HDD)

CE; cULus (UL 60950); KCC; EAC; FCC; BSMI (available soon)

12" (320 x 226 mm)/15" (416,5 x 298 mm)/ 19" (483 x 337 mm)

12" (302 x 208 x 89 mm)/15" (388 x 240 x 89 mm)/ 19" (455 x 279 x 89 mm)

6AV7230-0.A20-.BA0

5) Tested according to: IEC 60068-2-6

6) Tested according to: IEC 60068-2-27, IEC 60068-2-2

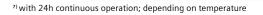
SIMATIC IPC477E





IP65

General features	Panel PC, 15" Touch or Multitouch	Panel PC, 19" Touch or Multitouch Pane		
Resolution in pixels (widescreen)	T (1,280 x 800), MT (1,366 x 768)	(1,366 x 768)		
Processor		el Celeron G3902E (2C / 2T, 1.6 GHz, 2 MB cache); Intel Core i3 6102 (4C / 4T, 1.9 (2.7) GHz,6 MB cache); Intel Xeon Processor E3-1505L		
Main memory		4 GB, 8 GB or 16 GB; 512 KByte NVRAM optional		
Free expansion slots		up to 1 x PCle card (optional); (1 x PCle x 4); max. 6 W		
Operating systems (preinstalled and activated)	Windows Embedded Standard	7 (E / P), 32-bit / 64-bit; Windows 7 Ultimate, MUI ¹⁾ , 64-bit; Window		
Packages / bundles	Packages with WinCC RT V7, WinCC RT Professional, WinCC RT Advanced, SIMATIC Softwa			
Power supply / temporary voltage interruption	DC 24 V, 19,2 - 28,8 V; isolated/max. 20 ms (according to NAMUR); or 100–240			
MTBF backlighting	up to 80,000 h ⁷⁾ ; dimmable from 0 bis 100%	up to 50,000 h ⁷⁾ ; dimmable from 0 bis 100%		
Drives				
Mass storage	CFast	up to 30 GB (accessible from outside); SSD $240/480$ GB; HDD 320 G		
Optical drives		can be connected by means of ext. drive via USB		
Interfaces				
Fieldbus		PROFINET RT over Ethernet		
Ethernet	3 x 10 / 100 / 1000 Mbps (RJ45); teaming capability			
USB	Rear: 4 x USB 3.0; front: 1 x USB 3.0 (for single-touch)			
Serial / parallel	2 x RS232 / RS485 / RS422 can be selected in BIOS, optional			
Graphics interface	2 x DisplayPort			
Monitoring / diagnostics functions				
Basic functionality	Temperature; watchdog; HDD; CFast; SSD; CMOS battery (alarm locally by means of SIMATIC IPC DiagBase software)			
Advanced functions	System monitoring: Operating hours counter for preventive maintenance, maintenance mode, networking (LAN), SNMP and OPC interface (optionally by means of SIMATIC IPC DiagMonitor software)			
Remote access	Remote ac	ccess over Intel AMT for Core i7 and over SIMATIC IPC Remote Manag		
Ambient conditions				
Degree of protection / EMC	IP65 (front) a	ccording to IEC 60529 / EN 61000-6-4; CISPR220 Class B; FCC Class		
Vibration during operation 5)	5 - 9 Hz: 3.5 i	mm; 9 - 500 Hz: 9.8 m/s 2 (approx. 1 g) when operated with CFast/SS		
Shock load during operation 6)	50	O m/s²; 30 ms (approx. 5 g) when operated with CFast/SSD		
Relative humidity 8)		up to 85% at 30 °C (no condensation)		
Ambient temperature in continuous operation at full processor performance	0 - 50 °C	0 - 45 °C		
Certification / EU directives		CE; cULus (508); WEEE/RoHS; C-Tick		
Dimensions				
Operator panel (W x H) single-touch Operator panel (W x H) multitouch	415 x 310 mm 398 x 257 mm	483 x 337 mm 464 x 294 mm		



⁸⁾ Tested according to IEC 60068-2-78, IEC 60068-2-30, IEC 60068-2-56

464 x 318 x 83 mm

448 x 278 x 83 mm

6AV7241-.D / 6AV7241-.K



395 x 290 x 83 mm

382 x 241 x 83 mm

6AV7241-.B / 6AV7241-.J

Article No.*)

Installation dimensions (W x H) single-touch Installation dimensions (W x H) multitouch

efficient realization of even the most demanding and complex HMI tasks

SIMATIC Panel-PCs



22" Touch or Multitouch and 24" Multitouch

(1.920 x 1.080)

(2C / 4T, 1.90 GHz, 3 MB cache); (4C / 8T, 2.0 (2.8) GHz, 8 MB cache)

10 IoT Enterprise; LTSB2016

Controller

50/60 Hz; on-off switch

up to 30,000 h⁷⁾; dimmable from 0 bis 100%

SIMATIC IPC677D



Panel PC, 15", 19" or 22" Touch or Multitouch

15" T (1,280 x 800); 15" MT (1,366 x 768); 19" (1,366 x 768); 22" (1,920 x 1,080)

Intel Xeon E3-1268L v3 (4C/8T; 2,3 (3,3) GHz; 8 MB Cache; VT-d; AMT 9.0); Core i3-4330TE (2C/4T; 2,4 GHz; 4 MB Cache; VT-x); Celeron G1820TE (2C/2T; 2,2 GHz; 2 MB Cache)

From 2 GB DDR3-1600 SDRAM;

2 x DIMM; configurable up to 16 GB; ECC optional; non-volatile memory: NVRAM 2 MB optional

2 x PCI (240 mm) or 1 x PCIe x 16 (185 mm), 1 x PCI (185 mm) or 1 x PCIe x 16 (185 mm), 1 x PCIe x 4 (185 mm)

Windows 7 Ultimate (32/64 Bit) MUI¹⁾; Windows 10 IoT Enterprise (64-bit) MUI; Windows Embedded Standard 7 P (32 Bit); released for S7-1500 Software Controller, suited for Linux

Packages with WinCC V7; WinCC RT Advanced; WinCC RT Professional and WinAC RTX (F)

AC: 100-240 V; 50-60 Hz / max. 20 ms (according to NAMUR); 24 V DC: 20.4 - 28.8 V

up to 50,000 h

Internal installation: 250 GB 3.5" or 500 GB 3.5"; SSD 240 GB plus optional HDD 320 GB RAID1: 2 x 320 GB 2.5"

DVD ± R/RW/-DL/-RAM

1 x 12 Mbps (isolated; CP 5622) optional

2 x Intel: 10/100/1000 Mbps (RJ45); teaming; 1 x Intel: 10/100/1000 Mbps for PROFINET IRT variant

4 x USB 3.0; 1 x USB 3.0 on front (with single-touch)

1 x COM1

1 x DVI-D/1 x DisplayPort

Temperature; fan; watchdog; HDD; RAID; SSD; CMOS battery (alarm locally by means of SIMATIC IPC DiagBase software)

Temperature; fan; watchdog; hard disks (SMART) System/Ethernet monitoring; operating hours counter; communication over Ethernet; SNMP and OPC interface (optionally by means of SIMATIC IPC DiagMonitor software)

Remote access over Intel Active Management Technology (iAMT) 9.0 and SIMATIC IPC Remote Manager

IP20 (rear)

IP65 front; IP20 elsewhere

10 - 58 Hz: 0.075 mm; 58 - 500 Hz; 9.8 m/s² (approx. 1 g)

50 m/s²; 30 ms (approx. 5 g)

5 - 80% at 25 °C (no condensation)

5 - 45 °C (maximum configuration)

IEC/EN/DIN EN 60950-1; CE for industrial sector; cULus according to UL 508

22" (560 x 380 mm)/22" (529 x 331 mm)/ 24" (585 x 363 mm)

22" (542 x 360 x 83 mm)/22" (513 x 315 x 83 mm)/ 24" (569 x 347 x 83 mm)

6AV7241-.E / 6AV7241-.L / 6AV7241-.R (MT)

15" Touch: 415 x 310 mm; 15" Multitouch: 416 x 298 mm; 19": 483 x 337 mm; 22": 560 x 380 mm

15" Touch: 395 x 290 x 112 mm; 15" Multitouch: 398 x 279 x 112 mm; 19": 464 x 318 x 112 mm; 22": 541 x 361 x 112 mm

6AV7260-

⁹⁾ According to EN 60068-2-6 and DNV Shipbuilding Approval Vibration Class A 10) in heating mode

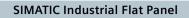


Technology overview

SIMATIC Industrie-Monitore and Thin Clients

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SIMATIC Industrial Thin Client





12" Touch; 15", 19", 22" Touch/Multitouch	12" Touch, 15" Touch or Multitouch
12" T (1,280 x 800) 15" T /MT (1,280 x 800/1,366 x 768) 19" T und MT (1,366 x 768) 22" T und MT (1,920 x 1,080)	12" T (1,280 x 800) 15" T (1,280 x 800) 15" MT (1,920 x 1,080)
Unlimited over Ethernet	12" Standard: 5 m 15" Standard: 5 m; Extended: 30 m
Intel Celeron (1,2 GHz)	-
Closed Linux / VNC; SINUMERIK; WinCC-OA; web browser; JAVA; CITRIX Client	-
12": DC 24 V / approx. 28 W 15": DC 24 V / approx. 36 W 19": DC 24 V / approx. 32 W 22": DC 24 V / approx. 53 W	24 V DC; 19.2 - 28.8 V, approx. 40 W; 100–240 V AC, 50 / 60 Hz optional
up to 50,000 h ⁷⁾ ; dimmable from 0 to 100%	12" up to 50,000 h ⁷⁾ ; dimmable from 10 to 100%; 15" up to 80,000 h ⁷⁾ ; dimmable from 0 to 100%
2 x 10/100/1000 Mbps (RJ45)	-
Rear: 2 x USB 2.0 / for Multitouch 4 x USB 2.0	For Extended version: 2 x USB 2.0 (rear)
-	1 x DVI-D; 1 x DisplayPort (partially 1 Ethernet and 1 x DisplayPort)
IP65 (front); CE; EN 61000-6-4	IP65 (front); CE; EN 61000-6-4; EN 61000-6-2
10 - 58 Hz: 0,0375 mm; 58 - 200 Hz: 9,8 m/s² (1 <i>g</i>)	10 - 58 Hz: 0,0375 mm; 58 - 200 Hz: 9,8 m/s² (1 g)
50 m/s ² (5 g); 30 ms	150 m/s² (approx. 15 g); 11 ms
5 - 85% at 25 °C (no condensation)	95% at 25 °C (no condensation)
0 - 50 °C (12"/15")	0 - 50 °C (partially up to 45 °C)
0 - 45 °C (19"/22")	0 - 50°C (partially up to 45°C)
· · ·	CE; cULus / cULus Hazardous Location; partially or optional: ATEX, RCM, marine, Ex, KC
0 - 45 °C (19"/22")	CE; cULus / cULus Hazardous Location; partially
0 - 45 °C (19"/22")	CE; cULus / cULus Hazardous Location; partially
0 - 45 °C (19"/22") CE; cULus; C-Tick; KCC; FM 12": 330 × 241 mm 15": 415 × 310 mm (ST)/398 × 257 mm (MT) 19": 483 × 337 mm (ST)/464 × 294 mm (MT)	CE; cULus / cULus Hazardous Location; partially or optional: ATEX, RCM, marine, Ex, KC 12": 330 x 241 mm (ST) 15": 416 x 298 mm (ST)
	12" T (1,280 x 800) 15" T /MT (1,280 x 800/1,366 x 768) 19" T und MT (1,366 x 768) 22" T und MT (1,920 x 1,080) Unlimited over Ethernet Intel Celeron (1,2 GHz) Closed Linux / VNC; SINUMERIK; WinCC-OA; web browser; JAVA; CITRIX Client 12": DC 24 V / approx. 28 W 15": DC 24 V / approx. 36 W 19": DC 24 V / approx. 32 W 22": DC 24 V / approx. 53 W up to 50,000 h ⁷⁾ ; dimmable from 0 to 100% 2 x 10/100/1000 Mbps (RJ45) Rear: 2 x USB 2.0 / for Multitouch 4 x USB 2.0 - IP65 (front); CE; EN 61000-6-4 10 - 58 Hz: 0,0375 mm; 58 - 200 Hz: 9,8 m/s² (1 g) 50 m/s² (5 g); 30 ms 5 - 85% at 25 °C (no condensation)

PROtected, INOX and Ex devices see: siemens.com/special-hmi-devices



SIMATIC Industrie-Monitore and Thin Clients

SIMATIC Industrial Flat Panel



19" und 22" Touch or Multitouch

19" T (1,366 x 768) 19" MT (1,920 x 1,080) 22" T (1,920 x 1,080) 22" MT (1,920 x 1,080)

Standard: 5 m Extended: 30 m as Ethernet monitor: unlimited

24 V DC; 19.2 - 28.8 V, approx. 40 W; 100-240 V AC, 50 / 60 Hz optional

> bis zu 80.000 h 7); dimmable from 0 bis 100%

For Extended version: 2 x USB 2.0 (rear)

1 x DVI-D; 1 x DisplayPort (partially 1 Ethernet and 1 x DisplayPort)

IP65 (front); CE; EN 61000-6-4; EN 61000-6-2

10 - 58 Hz: 0,0375 mm; 58 - 200 Hz: 9,8 m/s² (1 g)

150 m/s² (approx. 15 g); 11 ms

95% at 25 °C (no condensation)

0 - 50 °C (partially up to 45 °C)

CE; cULus / cULus Hazardous Location; partially or optional: ATEX, RCM, marine, Ex, KC

19": 483 x 337 mm (ST)

19": 464 x 294 mm (MT) 22": 560 x 380 mm (ST)

22": 529 x 331 mm (MT)

19": 465 x 319 x 63 mm (ST)

19": 448 x 278 x 63 mm (MT) 22": 542 x 362 x 63 mm (ST)

22": 513 x 315 x 63 mm (MT)

6AV7863-3T.../-3M...; -4T.../-4M...



Find out more: siemens.com/hmi

Machine-based visualization with SIMATIC HMI

- Efficient in engineering
- Innovative in design and operation
- Brilliant HMI operator devices
- Protection with certainty
- Rapid commissioning
- Openness with PC-based

SIMATIC HMI – All info!



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Published by Siemens AG 2018

Digital Factory 90475 Nuremberg Germany

Article No.: DFFA-B10135-03-7600 Printed in Germany Dispo 06333 WS 11183.0

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mance features are binding only when they are expressly agreed upon in the concluded contract.

